

Page 1, above the paragraph beginning at line 5, insert the following subheading:

B2 --2. Discussion of Prior Art--.

Page 2, above the paragraph beginning at line 25, insert the following heading:

B3 --SUMMARY OF THE INVENTION--.

Page 5, above the paragraph beginning at line 3, insert the following heading:

B4 --BRIEF DESCRIPTION OF THE DRAWINGS--;

Page 5, above the paragraph beginning at line 16, insert the following heading:

B5 --DETAILED DISCUSSION OF EMBODIMENTS--.

IN THE CLAIMS

Please cancel claim 7 without prejudice and amend claims 1, 8 and 9 as follows.

Please substitute the following amended claims for corresponding claims previously presented. A copy of the amended claims showing current revisions is attached.

- B6
1. (*Amended*) A method of assembling a structure comprising at least the steps of:
providing a sub-structure,
positioning shim material on at least part of the sub-structure, said shim material comprising one of a film and sheet of preformed shim material,
curing the shim material disposed on the sub-structure,
machining the cured shim material to a desired thickness, and